

## Sharpe Recommendations for Sikkens Automotive Finishes

Recommendations are to be used as a starting point reference and are not an absolute application for all refinish material brands. They are not meant to imply that any given air cap/fluid tip combination can not be used to successfully spray any given refinish material. Technique and personal preference must also be considered.



Self Etching Primers								
Washprimer CR	Fluid Tip Size (mm)	1.4 / 1.5 / 1.6		1.5 / 1.7		1.5 / 1.8	1.6	
Washprimer EM CF	Model No.	253443 / 288654 / 253444		253435 / 253436		253437 / 253438	253430	
	Inlet Pressure (PSI)	35		29		29	16	
V.O.C. High Build Primer Surfacer								
Colorbuild (Surfacer)	Fluid Tip Size (mm)	1.6				1.8 / 2.3	1.6	
Autosurfacer 940 HS	Model No.	253444				253438 / 253439	253430	
	Inlet Pressure (PSI)	35				29	16	
Low V.O.C. High Build Primer								
Colorbuild 2.1/2.8, Autosurfacer LV 2.1	Fluid Tip Size (mm)	1.3 / 1.4				1.5 / 1.8	1.4 / 1.5 / 1.6	
Autowave Filler 790	Model No.	253442 / 253443				253437 / 253438	253428 / 253429 / 253430	
	Inlet Pressure (PSI)	35				29		
Primer Sealer								
Primer PO, Colorbuild Sealer, Autocryl Sealer Trans.	Fluid Tip Size (mm)	1.3 / 1.4		1.4		1.3 / 1.5	1.4	2.2
	Model No.	253442 / 253443		253434		289839 / 253437	253428	289231
	Inlet Pressure (PSI)	35		29		29	16	30
Top Coats								
Autocryl, Autocoat LV	Fluid Tip Size (mm)	1.3 / 1.4		1.3 / 1.4			1.3 / 1.4	2.2
Autocoat LV	Model No.	253442 / 253443		253433 / 253434			253427 / 253428	289231
	Inlet Pressure (PSI)	35		29			16	30
Autoclear I, Autoclear III	Fluid Tip Size (mm)	1.3 / 1.4		1.3 / 1.4			1.3 / 1.4	2.2
Autoclear HS +	Model No.	253442 / 253443		253433 / 253434			253427 / 253428	289231
	Inlet Pressure (PSI)	35		29			16	30